



Dart Aerospace Ltd.  
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Canada

Tel (613) 632-5200

**PB67-43001-223**  
**Job Sheet 173313**



**Part No:** PB67-43001-223

**Job Qty:** 14 ea

**Part Name:** Square Cap



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 2/27/18

**Job Tracking No:**

**Due Date:** 4/9/18

**Created By:** Michelle Gagnon-Donovan

**Type:** SOLD

**Description:**

**Note:** DWG REV C IPP rev A new issue 08.06.19 DD verified: EC

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off    |
|-------|--------------------|--------|------------|----------|-----------|---------|-----------------------|-----------|-------------|
|       |                    |        |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |             |
| 90    | Start up Operation | 14 Ea  |            | 4/7/18   | 0.00      | 0.00    | Start Up Waterjet     |           | SC 18/03/17 |
| 100   | Waterjet           | 14 pcs |            | 4/9/18   | 0.00      | 0.83    | Waterjet1             |           | SC 18/03/17 |
| 110   | QC                 | 14 pcs |            | 4/9/18   | 0.00      | 0.00    | QC2 Waterjet-4        |           | SC 18/03/17 |
| 120   | QC                 | 14 pcs |            | 4/9/18   | 0.00      | 0.00    | QC8-6                 |           | 38          |
| 130   | Packaging          | 14 pcs |            | 4/9/18   | 0.00      | 0.00    | Packaging3            |           | 1-80 CA     |
| 140   | QC21-SA            | 14 Ea  |            | 4/9/18   | 0.00      | 0.00    | QC21                  |           | MAR 19 2018 |

Part Op 100 - 1-Cut as per Dwg B67-43001-223 Dwg Rev: C Prog Rev: C 2-Deburr if necessary

### Job BOM

| Part / Item  | Component Name     | Quantity           | Operation             | Container |
|--------------|--------------------|--------------------|-----------------------|-----------|
| M6061T6S.125 | 6061-T6 .125 Sheet | .0980 sf (.007 ea) | 90-Start up Operation |           |

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | M6061T6S.125   | 0        | 174       | 0         |

### Part Specifications

Specifications could not be found.

Plex 2/27/18 3:40 PM Dart.Gagnon.Michelle

**DART**  
AEROSPACE

Container No: S052457



Part: PB67-43001-223  
Job No: 173313

Serial No/Batch: S052457

Revision:  
Inspector:

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Date: 03/17/18

# INSPECTION SHEET

Q45

9.8115